



Wireless Thermocouple Sensor for Type T/K/R

Wireless Thermocouple Sensor for Type T/K/R

R718CT/CK/CR User Manual

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1. Introduction

R718CK: The detecting range of R718CK is $-40\text{ }^{\circ}\text{C} \sim +375\text{ }^{\circ}\text{C}$.

R718CK has the characteristics of good linearity, bigger thermal electromotive force, high sensitivity and stability.

R718CT: The detecting range of R718CT is $-40\text{ }^{\circ}\text{C} \sim +375\text{ }^{\circ}\text{C}$.

R718CT is more stable when detecting the temperature range of $-40\text{ }^{\circ}\text{C} \sim 0\text{ }^{\circ}\text{C}$.

R718CR: The detecting range of R718CR is $0\text{ }^{\circ}\text{C} \sim +1100\text{ }^{\circ}\text{C}$.

R718CR has the best accuracy and stability. R718CR has the characteristics of wide detecting temperature range, long lifespan, stable thermal electromotive force, as well as good oxidation resistance.

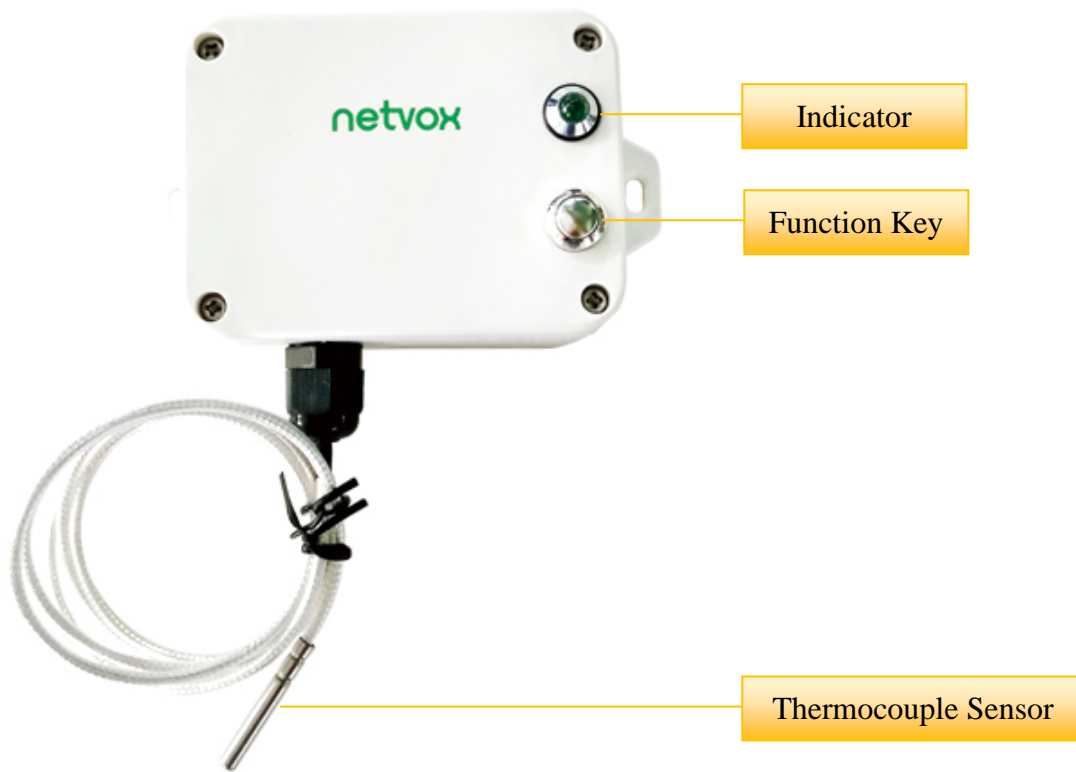
LoRa Wireless Technology:

LoRa is a wireless communication technology dedicated to long distance and low power consumption. Compared with other communication methods, LoRa spread spectrum modulation method greatly increases to expand the communication distance. Widely used in long-distance, low-data wireless communications. For example, automatic meter reading, building automation equipment, wireless security systems, industrial monitoring. Main features include small size, low power consumption, transmission distance, anti-interference ability and so on.

LoRaWAN:

LoRaWAN uses LoRa technology to define end-to-end standard specifications to ensure interoperability between devices and gateways from different manufacturers.

2. Appearance



3. Main Features

- Apply SX1276 wireless communication module
- 2 section of ER14505 battery in parallel (AA SIZE 3.6V / section)
- IP rating: Main body IP65/IP67 (optional)
- The base is attached with a magnet that can be attached to a ferromagnetic material object
- Thermocouple detection
- Compatible with LoRaWAN™ Class A
- Frequency hopping spread spectrum
- Configuration parameters can be configured via a third-party software platform, data can be read and alerts can be set via SMS text and email (optional)
- Applicable to third-party platforms: Actility/ThingPark, TTN, MyDevices/Cayenne

Improved power management for longer battery life

Battery Life:

- Please refer to web: http://www.netvox.com.tw/electric/electric_calc.html
- At this website, users can find battery life time for variety models at different configurations.
 1. Actual range may vary depending on environment.
 2. Battery life is determined by sensor reporting frequency and other variables.

4. Set up Instruction

On/Off

Power on	Insert batteries. (users may need a flat blade screwdriver to open)
Turn on	Press and hold the function key for 3 seconds till the green indicator flashes once.
Turn off (Restore to factory setting)	Press and hold the function key for 5 seconds till green indicator flashes for 20 times.
Power off	Remove Batteries.
Note	<ol style="list-style-type: none"> 1. Remove and insert the battery; the device is at off state by default. 2. On/off interval is suggested to be about 10 seconds to avoid the interference of capacitor inductance and other energy storage components. 3. At 1st -5th second after power on, the device will be in engineering test mode.

Network Joining

Never joined the network	<p>Turn on the device to search the network to join.</p> <p>The green indicator stays on for 5 seconds: success</p> <p>The green indicator remains off: fail</p>
Had joined the network (not at factory setting)	<p>Turn on the device to search the previous network to join.</p> <p>The green indicator stays on for 5 seconds: success</p> <p>The green indicator remains off: fail</p>
Fail to join the network (when the device is on)	<p>First two mins: wake up every 15 seconds to send request.</p> <p>After two mins: enter sleeping mode and wake up every 15 minutes to send request.</p> <p>Note: Suggest to remove batteries if the device is not used to save power.</p> <p>Suggest to check the device verification information on the gateway or consult your platform server provider.</p>

Function Key

Press and hold for 5 seconds	Restore to factory setting / Turn off The green indicator flashes for 20 times: success The green indicator remains off: fail
Press once	The device is in the network: green indicator flashes once and sends a report The device is not in the network: green indicator remains off

Sleeping Mode

The device is on and in the network	Sleeping period: Min Interval. When the reportchange exceeds setting value or the state changes: send a data report according to Min Interval.
The device is on but not in the network	First two mins: wake up every 15 seconds to send request. After two mins: enter sleeping mode and wake up every 15 minutes to send request. Note: Suggest to remove batteries if the device is not used. Suggest to check device verification on gateway.

Low Voltage Warning

Low Voltage	3.2V
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5. Data Report

The device will immediately send a version packet report along with an uplink packet including temperature and battery voltage.

The device sends data in the default configuration before any configuration is done.

Default setting:

MaxTime : Max Interval = 15 min = 900s

MinTime : Min Interval = 15 min = 900s

BatteryChange: 0x01 (0.1V)

TemperatureChange:0x0064 (10°C)

Note:

The device report interval will be programmed based on the default firmware which may vary.

The interval between two reports must be the minimum time.

Please refer Netvox *LoRaWAN Application Command document* and *Netvox Lora Command Resolver*

<http://www.netvox.com.cn:8888/page/index> to resolve uplink data.

Data report configuration and sending period are as following:

Min Interval (Unit:second)	Max Interval (Unit:second)	Reportable Change	Current Change \geq Reportable Change	Current Change $<$ Reportable Change
Any number between 1~65535	Any number between 1~65535	Can not be 0.	Report per Min Interval	Report per Max Interval

Example of Report configuration

FPort: 0x07

Bytes	1	1	Var(Fix =9 Bytes)
	CmdID	DeviceType	NetvoxPayLoadData

CmdID– 1 bytes

DeviceType– 1 byte – Device Type of Device

NetvoxPayLoadData– var bytes (Max=9bytes)

ConfigReport Req	R718CK R718CT R718CR	0x01	0x91 0x92 0x93	MinTime (2bytes Unit:s)	MaxTime (2bytes Unit:s)	BatteryChange (1byte Unit:0.1v)	Temperature Change (2byte Unit:0.1°C)	Reserved (2Bytes,Fixed 0x00)	
ConfigReport Rsp		0x81		Status (0x00_success)			Reserved (8Bytes,Fixed 0x00)		
ReadConfig ReportReq		0x02		Reserved (9Bytes,Fixed 0x00)					
ReadConfig ReportRsp		0x82		MinTime (2bytes Unit:s)	MaxTime (2bytes Unit:s)	BatteryChange(1b yte Unit:0.1v)	Temperature Change (2byte Unit:0.1°C)	Reserved (2Bytes,Fixed 0x00)	

(1) Configure R718CK report parameters:

MinTime = 1min、MaxTime = 1min、BatteryChange = 0.1v、TemperatureChange = 1°C

Downlink: 0191003C003C01000A0000 3C(Hex) =60(Dec) 0A(Hex) = 10(Dec)

Response:

819100000000000000000000 (Configuration success)

819101000000000000000000 (Configuration failure)

(2) Read Configuration:

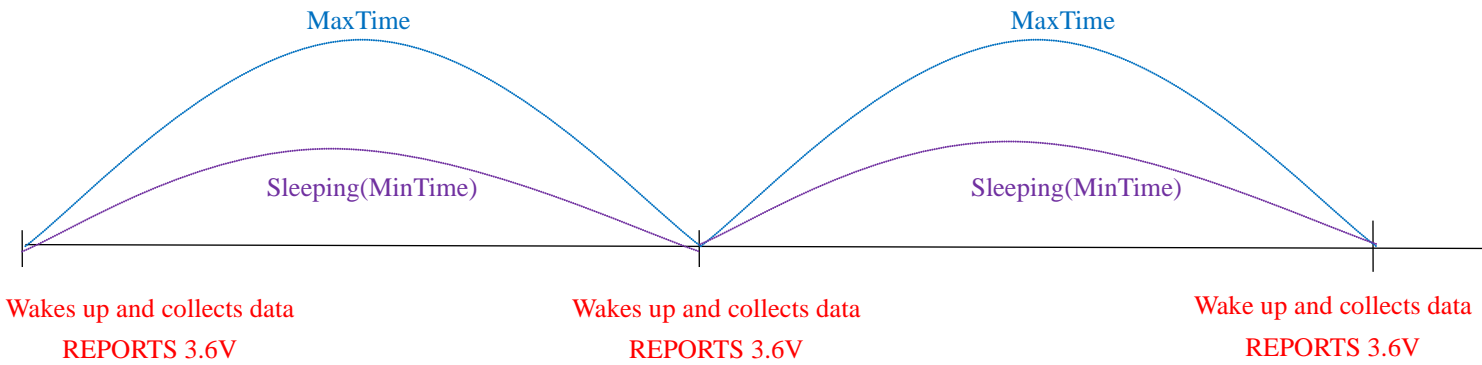
Downlink: 029100000000000000000000

Response:

8291003C003C01000A0000 (Current configuration)

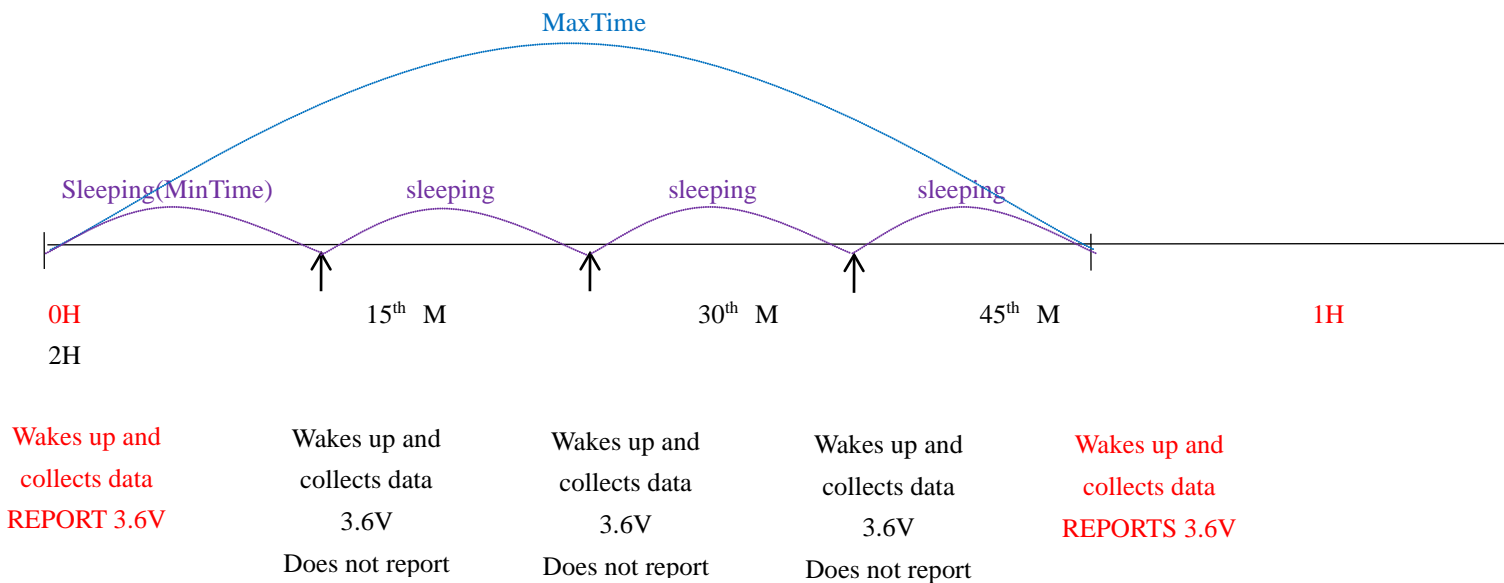
Example for MinTime/MaxTime logic:

Example#1 based on MinTime = 1 Hour, MaxTime= 1 Hour, Reportable Change i.e. BatteryVoltageChange=0.1V

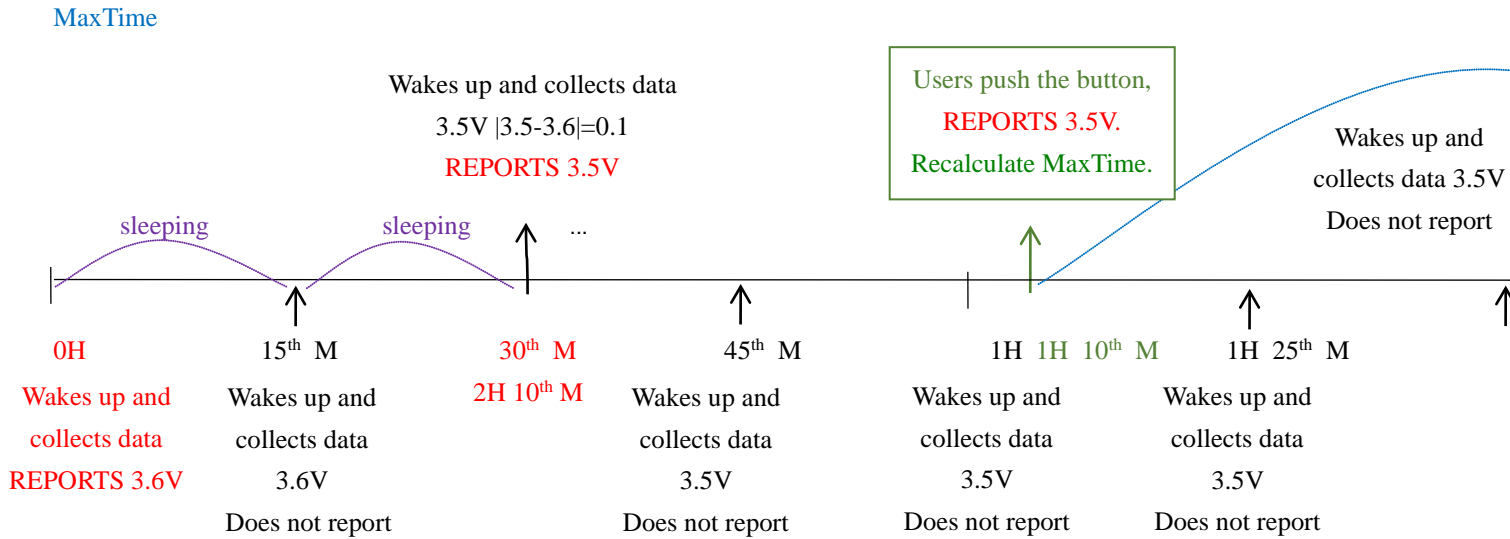


Note: MaxTime=MinTime. Data will only be report according to MaxTime (MinTime) duration regardless BatteryVoltageChange value.

Example#2 based on MinTime = 15 Minutes, MaxTime= 1 Hour, Reportable Change i.e. BatteryVoltageChange= 0.1V.



Example#3 based on MinTime = 15 Minutes, MaxTime= 1 Hour, Reportable Change i.e. BatteryVoltageChange= 0.1V.



Notes :

- 1) The device only wakes up and performs data sampling according to MinTime Interval. When it is sleeping, it does not collect data.
- 2) The data collected is compared with the last data reported. If the data variation is greater than the ReportableChange value, the device reports according to MinTime interval. If the data variation is not greater than the last data reported, the device reports according to MaxTime interval.
- 3) We do not recommend to set the MinTime Interval value too low. If the MinTime Interval is too low, the device wakes up frequently and the battery will be drained soon.
- 4) Whenever the device sends a report, no matter resulting from data variation, button pushed or MaxTime interval, another cycle of MinTime/MaxTime calculation is started.

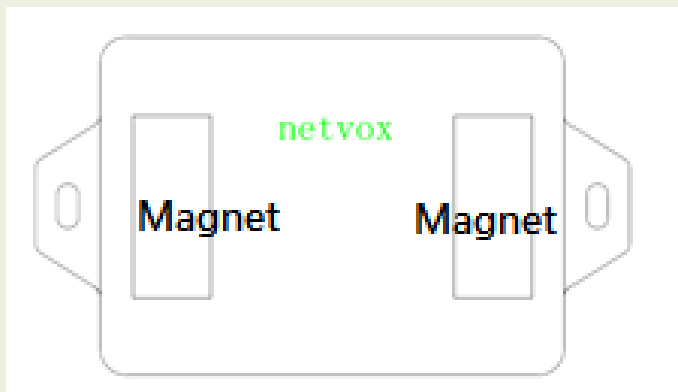
6. Installation

1. The Wireless Thermocouple Sensor (R718CK/T/R) has a built-in magnet (see Figure 1 below). When installed, it can be attached to the surface of an object with iron which is convenient and quick.

To make the installation more secure, use screws (purchased) to secure the unit to a wall or other surface (see Figure 2 below).

Note:

Do not install the device in a metal shielded box or in an environment with other electrical equipment around it to avoid affecting the wireless transmission of the device.

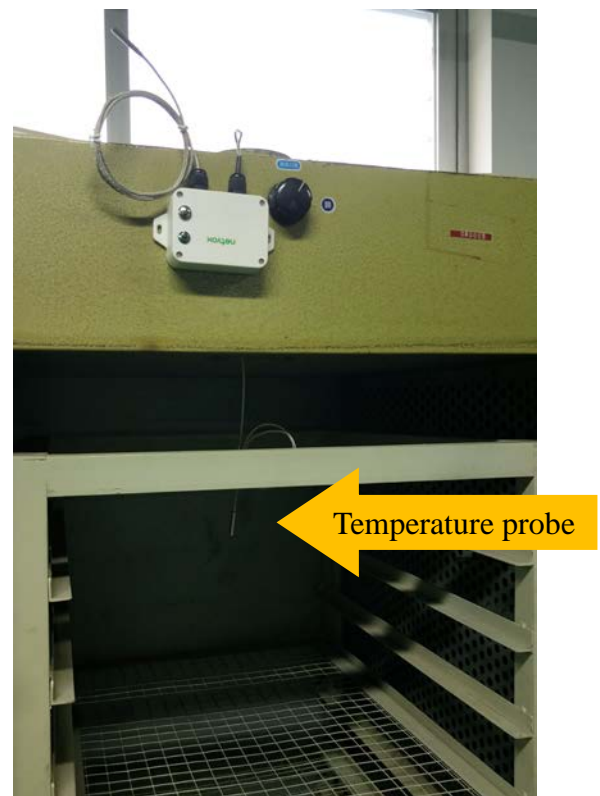


2. When R718CK/T/R is compared with the last reported values, the temperature change is exceeded 10°C (default), it will report values at the MinTime interval;

If does not exceeded 10°C (default) ,it will report values at the MaxTime interval;

R718CK/T/R is suitable below scenarios:

- Oven
- Industrial control equipment
- Semiconductor industry



Note:

Please do not disassemble the device unless it is required to replace the batteries.

Do not touch the waterproof gasket, LED indicator light, function keys when replacing the batteries.

Please use suitable screwdriver to tighten the screws (if using an electric screwdriver, it is

recommended to set the torque as 4kgf) to ensure the device is impermeable.

Note on battery use:

Because the passivation of the ER battery electrode surface is an inherent characteristic of lithium thionyl chloride batteries, before using the ER14505 3.6V 2400mAh lithium thionyl chloride battery, the user can use a 33 ohm resistor to activate the battery for 1 minute to actively eliminate the battery hysteresis.

7. Important Maintenance Instruction

Kindly pay attention to the following in order to achieve the best maintenance of the product:

- Keep the device dry. Rain, moisture, or any liquid, might contain minerals and thus corrode electronic circuits. If the device gets wet, please dry it completely.
- Do not use or store the device in dusty or dirty environment. It might damage its detachable parts and electronic components.
- Do not store the device under excessive heat condition. High temperature can shorten the life of electronic devices, destroy batteries, and deform or melt some plastic parts.
- Do not store the device in places that are too cold. Otherwise, when the temperature rises to normal temperature, moisture will form inside, which will destroy the board.
- Do not throw, knock or shake the device. Rough handling of equipment can destroy internal circuit boards and delicate structures.
- Do not clean the device with strong chemicals, detergents or strong detergents.
- Do not apply the device with paint. Smudges might block in the device and affect the operation.
- Do not throw the battery into the fire, or the battery will explode. Damaged batteries may also explode.

All of the above applies to your device, battery and accessories. If any device is not working properly, please take it to the nearest authorized service facility for repair.